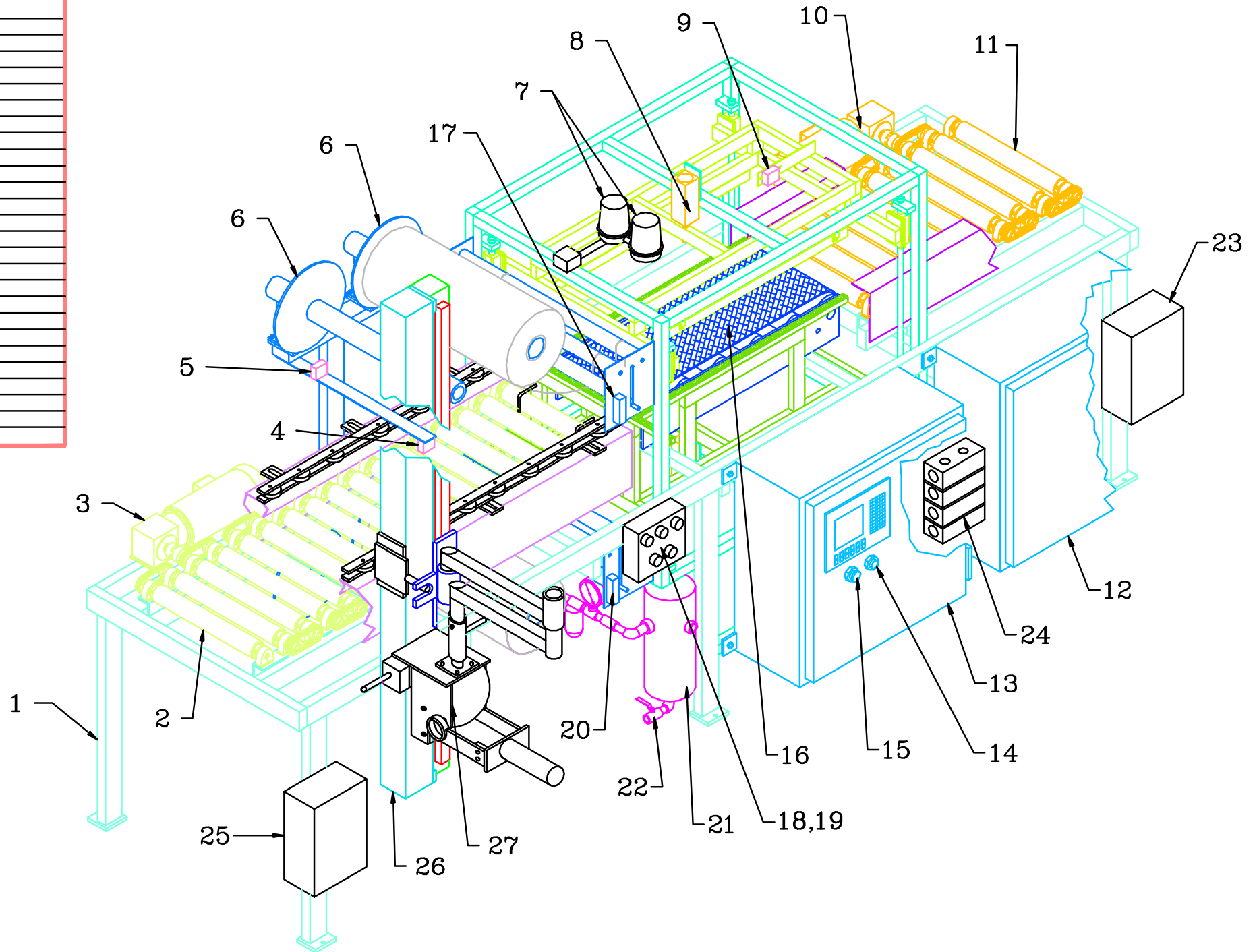


# BILL OF MATERIALS

MK.	QTY.	DESCRIPTION
1	1	MAIN FRAME
2	1	ENTRANCE CONVEYOR
3	1	ENTRANCE CONVEYOR DIRECT COUPLED MOTOR
4	1	ENTRANCE PHOTO EYE
5	4	LOW FILM PHOTO EYE
6	4	FILM MANDRELS
7	2	ALARM BEACONS
8	1	TOP JAW CYLINDER
9	1	SEALING CHAMBER PHOTO EYE
10	1	EXIT CONVEYOR DIRECT COUPLED MOTOR
11	1	EXIT CONVEYOR
12	1	480V MAIN DISCONNECTS
13	1	120V MAIN CONTROL ENCLOSURE
14	1	START BUTTON
15	1	STOP BUTTON
16	1	SEALING CHAMBER PHOTO EYE
17	1	UPPER DANCER PHOTO EYE
18	1	BRAKE CONTROLS
19	4	MANDREL CONTROLS
20	1	LOWER DANCER MAGNETIC SWITCH
21	1	AIR TANK
22	1	DRAIN VALVE
23	1	MAIN CIRCUIT BREAKER
24	1	VALVE BODY
25	1	MANIPULATOR CONTROL PANEL
26	1	MANIPULATOR
27	1	ATTACHMENT

NOTE: ALL CONTROL PANELS AND FILM LOADERS ON OPPOSITE SIDE FOR LEFT HAND MACHINE.



11/20/05 REV.1 ADDED MANIPULATOR AND ATTACHMENT

SCALE: 1/8"=1" DATE: 4/14/07 CHECKED BY: DRAWN BY: TERRY

**STRONGARM**  
INDUSTRIES INC.

5451 NEW STREET  
MARIETTA, GA 30067  
770-575-1230

TOLERANCES UNLESS OTHERWISE SPECIFIED  
XXX = ±.005  
XX = ±.010  
X = ±.015  
1/X = 1/XX = ±1/32"

REV.	DATE	DESCRIPTION	BY

(NEW) BALEWRAPPER  
ISOMETRIC DRAWING

CUSTOMER: CUSTOMER NAME  
JOB# XXXX  
SER.# XXXX

1 OF 1  
DRAWING # 000/000-000  
ISONBALE-D/1-1